

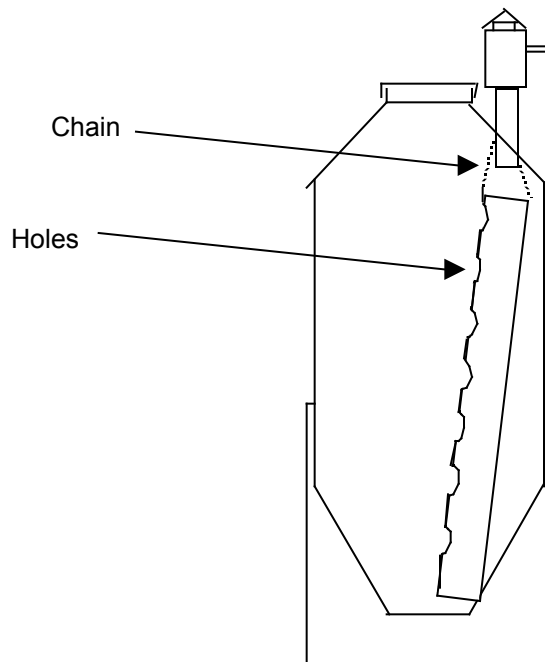


TECH NICKEL TIPS

AVOIDING FEED SEPARATION WHILE BLOWING TO BINS

When blowing ground feed into a bin, it is important to avoid separation to ensure feed uniformity is maintained. Separation can be minimized by suspending a PVC pipe under the cyclone and hanging it down to the bottom of the bin (about one foot above the discharge auger). Use either a 5" or 6" diameter pipe and hang it about 4" below the outlet of the cyclone which allows the maximum of bin capacity. Cut 4" to 5" round holes or 3" x 5" slots approximately 18" apart on one side (or alternating sides) the full length of the PVC pipe.

Note: This concept can also be used where ground feed is augered to the bin.



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